

# LIMITED WARRANTY, TIRE CARE AND MAINTENANCE GUIDE

Highway Auto Tires



Light Truck Tires



Temporary Spare



Special Trailer (ST) Tires



## **HIGHWAY AUTO, LIGHT TRUCK, TEMPORARY SPARE AND SPECIAL TRAILER TIRE, WARRANTY POLICY (EXCLUDES GOODYEAR® UNISTEEL® RADIAL LIGHT TRUCK TIRES)**

### **WHO IS ELIGIBLE?**

You are eligible for the benefits of this Limited Warranty if you meet all the following criteria:

- You are the owner or authorized agent of the owner of new Goodyear or Kelly highway auto, light truck (including C-Type European Commercial Metric tires), temporary spare or Goodyear special trailer tires.
- Your tires bear Department of Transportation prescribed tire identification numbers.
- Your tires have been used only on the vehicle on which they were originally installed according to the vehicle manufacturer's or Goodyear's recommendations.
- Your tires were purchased on or after May 7, 2025.

Light truck tires are defined as all tires identified with the "LT" designation in the sidewall stamping. e.g. LT245/75R16.

Special Trailer tires are defined as all tires identified with the "ST" designation in the sidewall stamping, e.g. ST235/80R16.

### **WHAT IS COVERED AND FOR HOW LONG? FREE TIRE REPLACEMENT**

Any new Goodyear or Kelly highway radial auto, radial light truck tire or Goodyear Special Trailer (ST) tire, covered by this policy, removed from service due to a covered warranty condition during the first 2/32" of usable tread or twelve months from date of purchase, whichever comes first, will be replaced with the same brand comparable new Goodyear or Kelly tire at no charge, including mounting and balancing. (Without proof of purchase the date of manufacture will be used to determine eligibility.)

### **ALL OTHER HIGHWAY AUTO OR LIGHT TRUCK TIRES**

Any new Goodyear or Kelly highway auto or light truck tire, other than radial auto or radial light truck tires, removed from service due to a covered warranty condition during the first 1/32" of usable tread will be replaced with the same brand comparable new Goodyear or Kelly tire at no charge, including mounting and balancing.

### **TEMPORARY SPARE TIRES**

Any Goodyear temporary spare tire removed from service due to a covered warranty condition during the first 50% of usable treadwear (1/32") will be replaced with a comparable new Goodyear temporary spare tire at no charge, including mounting.

### **PRORATED ADJUSTMENT**

Tires not eligible for free replacement that are removed from service due to a covered warranty condition will be replaced with the same brand comparable new Goodyear or Kelly tire on a prorated basis for up to six (6) years from the date of original new tire purchase or when the treadwear indicators become visible (worn to 2/32"), whichever occurs first. (Without proof of purchase the date of manufacture will be used to determine eligibility.)

## HOW WILL PRORATED CHARGES BE CALCULATED?

Replacement price will be calculated by multiplying the tire's advertised retail selling price at the time of adjustment by the percentage of usable original tread that has been worn off. You pay for mounting and balancing, and an amount equal to the current Federal Excise Tax (F.E.T. — U.S. only) and any other applicable taxes and government-mandated charges.

**EXAMPLE:** If your disabled tire had an original 8/32" of usable treadwear and is worn to 4/32" usable tread remaining, you have used 50% and therefore must pay 50% of the advertised retail selling price of the comparable tire.

In addition, you must pay an amount equal to the full current Federal Excise Tax (U.S. only) or any other applicable taxes and government-mandated charges for the comparable new replacement tire at the time of adjustment. If the price of the new comparable tire is \$130.00, the cost to you would be \$65.00 plus F.E.T. (U.S. only) plus any other applicable taxes and government-mandated charges.

## WHAT IS A COMPARABLE TIRE?

A "comparable" new Goodyear or Kelly tire will be the same brand tire and may be either the same line of tire or, in the event that the tire is not available, the same brand tire with the same basic construction and similar performance attributes with a different sidewall or tread configuration. If a higher priced tire is accepted as replacement, the difference in price will be at an additional charge to you. Any replacement tire provided pursuant to this warranty will be covered by the warranty in effect at the time of replacement.

## ADDITIONAL PROVISIONS

A tire has delivered its full original tread life and the coverage of this limited warranty ends when the treadwear indicators become visible (worn to 2/32") or six (6) years from the date of new tire purchase, whichever occurs first. (Without proof of purchase the date of manufacture will be used to determine eligibility.)

## LIMITATIONS

This limited warranty is applicable only in the United States and Canada.

## GOODYEAR & KELLY TREAD LIFE LIMITED WARRANTY

In addition to the provisions of the limited warranty for covered warranty conditions, any new Goodyear or Kelly replacement tire listed below is warranted against treadwear wear-out based on the following table for up to six (6) years or the mileage indicated, whichever occurs first:

<b>GOODYEAR TIRE</b>	<b>MI</b>	<b>KM</b>
<b>Assurance® All-Season</b>	<b>65,000</b>	<b>105,000</b>
<b>Assurance Fuel Max®</b>	<b>65,000</b>	<b>105,000</b>
<b>Assurance<sup>CS</sup> Fuel Max®</b>	<b>65,000</b>	<b>105,000</b>
<b>Assurance MaxLife® 2</b>	<b>85,000</b>	<b>140,000</b>
<b>Assurance MaxLife®</b>	<b>85,000</b>	<b>140,000</b>
<b>Assurance WeatherReady® 2</b>	<b>60,000</b>	<b>95,000</b>
<b>Assurance WeatherReady®</b>	<b>60,000</b>	<b>95,000</b>
<b>Assurance ComfortDrive®</b>	<b>65,000</b>	<b>105,000</b>
<b>Eagle Exhilarate®</b>	<b>45,000</b>	<b>75,000</b>
<b>Eagle® F1 All Season*</b>	<b>45,000</b>	<b>75,000</b>
<b>Eagle® F1 Asymmetric 6***</b>	<b>30,000</b>	<b>50,000</b>
<b>Eagle® F1 Asymmetric All-Season*</b> (Excluding RunOnFlat & SoundComfort Technology)	<b>45,000</b>	<b>75,000</b>
<b>Eagle® Sport All-Season**</b> (Excluding RunOnFlat & SoundComfort Technology)	<b>50,000</b>	<b>80,000</b>
<b>ElectricDrive™ 2</b>	<b>45,000</b>	<b>75,000</b>
<b>ElectricDrive™</b>	<b>60,000</b>	<b>95,000</b>
<b>ElectricDrive™ GT</b>	<b>40,000</b>	<b>64,000</b>
<b>Wrangler® ElectricDrive™ AT</b>	<b>50,000</b>	<b>80,000</b>
<b>Fortera® HL</b>	<b>60,000</b>	<b>95,000</b>
<b>Wrangler® All-Terrain Adventure with Kevlar®</b>	<b>60,000</b>	<b>95,000</b>
<b>Wrangler DuraTrac®</b> (Excludes LT Sizes)	<b>50,000</b>	<b>80,000</b>
<b>Wrangler DuraTrac® RT</b>	<b>50,000</b>	<b>80,000</b>
<b>Wrangler Steadfast HT®</b>	<b>70,000</b>	<b>115,000</b>
<b>Wrangler Fortitude HT®</b> (Excludes LT Sizes)	<b>65,000</b>	<b>105,000</b>
<b>Wrangler Fortitude HT®</b> (LT Sizes)	<b>50,000</b>	<b>80,000</b>
<b>Wrangler Outbound™ AT</b> (LT Sizes)	<b>60,000</b>	<b>95,000</b>
<b>Wrangler Outbound™ AT</b> (Excludes LT Sizes)	<b>65,000</b>	<b>105,000</b>
<b>Wrangler SR-A®</b> (Excludes LT Sizes)	<b>50,000</b>	<b>80,000</b>
<b>Wrangler TrailRunner AT®</b>	<b>55,000</b>	<b>85,000</b>
<b>Wrangler® Workhorse® HT</b> (Excludes C-Type Tires)	<b>60,000</b>	<b>95,000</b>
<b>Wrangler® Workhorse® AT 2</b> (Excludes C-Type Tires)	<b>55,000</b>	<b>90,000</b>
<b>Wrangler® Workhorse® AT</b> (Excludes C-Type Tires)	<b>50,000</b>	<b>80,000</b>

\*For vehicles with different front and rear tire sizes, the rear tires will have a 22,500 mile/37,500 kilometer tread life warranty.

\*\*For vehicles with different front and rear tire sizes, the rear tires will have a 25,000 mile/40,000 kilometer tread life warranty.

\*\*\*For vehicles with different front and rear tire sizes, the rear tires will have a 15,000 mile/25,000 kilometer tread life warranty.

KELLY TIRE	MI	KM
Edge Touring A/S	65,000	105,000
Edge Touring Plus	65,000	105,000
Edge AT™	50,000	80,000
Edge HT™ (P-Metric only)	60,000	95,000
Edge HT™ (LT sizes only)	50,000	80,000
Edge Sport	45,000	75,000
Safari® AT	55,000	90,000

HOW WILL TREAD LIFE LIMITED WARRANTY CHARGES BE CALCULATED?

Driving habits, road conditions, driving conditions and vehicle maintenance are all factors that contribute to tire wear. If your tires do not reach the miles/kilometers listed in the Tread Life tables and meet with all the terms of the Tread Life Limited Warranty, the tires will be replaced as follows:

If the tread wears evenly down to the treadwear indicators (worn to 2/32”) before delivering the warranted mileage, the tire will be replaced on a prorated basis, provided the original invoice is presented showing the vehicle mileage when the tires were originally installed.

**EXAMPLE:** If your tire has a tread life limited warranty of 80,000 miles (130,000 kilometers) and delivers 56,000 miles (91,000 kilometers) prior to wear-out (down to 2/32”), the tire will be replaced for 70% of the advertised selling price of the comparable tire at the time of adjustment. If the price of the new comparable tire is \$130, the cost to you would be \$91, plus any additional charges such as mounting, balancing and any other applicable taxes and government-mandated charges.

The Tread Life Limited Warranty applies only if you are the original purchaser and the tires have been used only on the vehicle on which they were originally installed, according to Goodyear’s or the vehicle manufacturer’s recommendations.

However, the Tread Life Limited Warranty does not apply to:

- Tires used in commercial applications including, but not limited to, police, taxi service, national account, government and contract sales.
- Tires supplied as original equipment.
- Tires that are installed on any vehicle other than the vehicle on which they were originally installed.
- Tires that after leaving the producing factory have had the tread pattern altered in any manner such as, but not limited to, siping, carving, shaving or having any material applied to the tread surface.

You must retain your original tire purchase invoice (see B. under Owner’s Obligations) for tread life limited warranty consideration.

## **OWNER'S OBLIGATIONS For Tread Life Limited Warranty:**

- You must rotate your tires in accordance with the prescribed rotation patterns as recommended by either the vehicle manufacturer or Goodyear.
- When making a claim under the Tread Life Limited Warranty, you must present your original tire purchase invoice which shows the tire description, mileage and date the tire(s) were installed.
- You must present the tire to be adjusted to a Goodyear or Kelly Retailer. Tires replaced as an adjustment become the property of The Goodyear Tire & Rubber Company or Goodyear Canada Inc.
- You must pay any other applicable taxes and government-mandated charges for any additional service you order at the time of adjustment relating to any unique applications requiring mounting, demounting or balancing.
- No claim will be recognized unless submitted on a Goodyear claim form (supplied by a Goodyear or Kelly Retailer) completely filled out and where you, the owner, or your authorized agent presented the tire for adjustment.

## **GOODYEAR 60-DAY SATISFACTION GUARANTEE**

We want you to be 100% satisfied with your eligible Goodyear tires listed below. That's why we're backing them with our 60-Day Satisfaction Guarantee. You will have up to 60 days to decide if you want to keep your Goodyear tires or exchange them for a different set of Goodyear, Cooper, Kelly or Mastercraft tires. Certain conditions and limitations apply.\*

### **Eligible Goodyear tire lines:**

- Assurance ComfortDrive®
- Assurance WeatherReady® 2
- Assurance WeatherReady®
- Assurance MaxLife® 2
- Assurance MaxLife®
- Eagle Exhilarate®
- Eagle® F1 SuperCar® 3
- Eagle® F1 All-Season
- Eagle® F1 Asymmetric All-Season
- Eagle® F1 Asymmetric 6
- Eagle® F1 Asymmetric 5
- Eagle® F1 Asymmetric 3
- Eagle® Sport All-Season
- ElectricDrive™ 2
- ElectricDrive™
- ElectricDrive™ GT

- Wrangler® ElectricDrive™ AT
- Wrangler® All-Terrain Adventure with Kevlar®
- Wrangler Boulder MT
- Wrangler DuraTrac®
- Wrangler DuraTrac® RT
- Wrangler Outbound™ AT
- Wrangler® Workhorse® AT 2
- Wrangler® Workhorse® AT
- Wrangler® Workhorse® HT
- Wrangler Steadfast HT®
- WinterCommand® Ultra
- Ultra Grip® Performance +
- Ultra Grip® Performance + SUV
- Ultra Grip® 9 +

### **KELLY 45-DAY SATISFACTION GUARANTEE**

We want you to be 100% satisfied with your eligible Kelly tires listed below. That's why we're backing them with our 45-Day Satisfaction Guarantee. You will have up to 45 days to decide if you want to keep your Kelly tires or exchange them for a different set of Goodyear, Cooper, Kelly or Mastercraft tires.

Certain conditions and limitations apply.\*

#### **Eligible Kelly tire lines:**

- KELLY Edge AT®
- KELLY Edge® HT
- KELLY Edge® MT
- KELLY Edge Touring A/S
- KELLY Edge Touring Plus
- KELLY Edge Sport
- KELLY Safari MT
- KELLY Safari® AT

#### **\*Limitations and Requirements for 60/45 Day Satisfaction Guarantee Tires:**

- The 60/45 Day Satisfaction Guarantee does not apply to tires that are damaged due to misuse, road hazards, mechanical problems related to the vehicle, use in any racing-related activities or competitive events.
- Tires worn beyond the first 2/32nds tread or tires that are removed from the original vehicle are excluded from this trial period and exchanges do not apply.
- If the exchange is for a more expensive tire, the customer pays the difference (including sales tax). Likewise, if the exchange is for a less expensive tire, the customer must be refunded the difference. Mounting and balancing are included.
- Exchanges are for another Goodyear, Cooper, Kelly or

Mastercraft tire.

- Only the tires originally purchased are covered. The replacement tires are not covered by the 60/45-Day Satisfaction Guarantee.
- Customer must return to the location that sold the tires for the exchange.
- Customer must present the original sales receipt.

### **WHAT IS NOT COVERED BY THIS WARRANTY?**

This limited warranty does not cover the following:

- Tires submitted for ride disturbance complaints that are worn beyond the first two thirty-seconds of an inch (2/32") tread depth or tires submitted for ride disturbance due to damaged wheels or any vehicle condition.
- Goodyear does not warrant or give credit in any adjustment transaction for any kind of material added to a tire (e.g., tire fillers, sealants, balancing substances) after the tire leaves a factory producing Goodyear tires, nor will it adjust any tire that has failed as a result of adding such material.
- Irregular wear or damage due to mechanical condition of the vehicle, improper inflation, overloading, high speed spin-up, misapplication, misuse, negligence, racing, use of tire chains, improper mounting or demounting, improper repair, wreck, collision or fire.
- Road hazards (includes, but is not limited to, punctures, cuts, snags, impact breaks, etc.).
- Any tire that, after leaving a factory producing Goodyear tires, has been intentionally altered to change its appearance (e.g., white inlay on a black tire or regrooved).
- Tires with weather-cracking that were purchased more than four (4) years prior to presentation for adjustment or, if purchase date cannot be verified, manufactured more than four years prior to presentation for adjustment.
- Temporary spare tires used on vehicles used in racing and on passenger cars in special applications such as police pursuit service.
- Goodyear Unisteel Commercial Radial Light Truck Tires.
- Tires removed from service due to improper repairs.
- Cosmetic weather checking.
- Low tire pressure-monitoring system – refer to vehicle manufacturer's warranty.
- Ultra high-performance summer tires are not recommended for winter use, and tread or shoulder cracking on those tires resulting from winter use will not be covered under our warranty.
- SoundComfort, Noise Shield and Silent Core (aka Noise Reduction) Technology Tires, (Foam In Tires) with foam damage due to demounting/mounting process.

### **WHAT ARE YOUR LEGAL RIGHTS?**

No Representative or Dealer has authority to make any representation, promise or agreement on behalf of Goodyear, except



as stated herein. Any tire, no matter how well constructed, may fail in service or otherwise become unserviceable due to conditions beyond the control of the manufacturer. Under no circumstances is this warranty a representation that a tire failure cannot occur.

**DISCLAIMER:** THIS WARRANTY IS IN LIEU OF, AND GOODYEAR HEREBY DISCLAIMS, ANY AND ALL OTHER WARRANTIES AND REPRESENTATIONS, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND NO OTHER WARRANTY OR REPRESENTATION OF ANY KIND IS MADE BY GOODYEAR OR SHALL BE IMPLIED BY LAW.

**LIMITATION OF DAMAGES:** IN NO EVENT AND UNDER NO CIRCUMSTANCE SHALL GOODYEAR BE LIABLE TO THE BUYER FOR ANY INDIRECT, SPECIAL, INCIDENTAL, CONSEQUENTIAL, LOST PROFIT, LOSS OF BUSINESS, LOSS OF GOODWILL OR REPUTATION, PUNITIVE OR OTHER DAMAGE, COST (INCLUDING FOR REPLACEMENT TRANSPORTATION), EXPENSE OR LOSS OF ANY KIND. SOME STATES AND PROVINCES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

This warranty gives you specific legal rights and you may also have other rights that vary from state to state or province to province.

### HOW DO YOU OBTAIN AN ADJUSTMENT?

- You must present the tire to be adjusted to an authorized Goodyear or Kelly service facility. Tires replaced on an adjustment basis become the property of The Goodyear Tire & Rubber Company or Goodyear Canada Inc.
- You must pay for taxes and any additional services you order at the time of adjustment plus any additional service that may be unique to your application, e.g., Tire Pressure-Monitoring System.
- You must submit your claim on an approved claim form supplied by an authorized Goodyear or Kelly service facility. The form must be filled out completely and signed, where you the owner or your authorized agent presented the tire for adjustment.

You must go to an authorized Goodyear or Kelly outlet for replacement tires and all warranty service.


### SAFETY WARNINGS

Property damage, serious injury or death may result from:

- **TIRE FAILURE DUE TO UNDERINFLATION/OVERLOADING/MISAPPLICATION.** Follow the vehicle owner's manual or tire placard in vehicle.
- **TIRE FAILURE DUE TO IMPACT DAMAGE/IMPROPER MAINTENANCE.** Tires should be inspected regularly by a qualified technician for signs of damage, such as punctures or impacts.
- **TIRE FAILURE DUE TO IMPROPER REPAIRS.** See U.S. Tire Manufacturers Association (USTMA) established repair procedures at [www.ustires.org](http://www.ustires.org) and/or go to [www.goodyear.com](http://www.goodyear.com)

for information on proper repair procedures.

- **EXPLOSION OF TIRE/RIM ASSEMBLY DUE TO IMPROPER MOUNTING.** Only specially trained persons should mount tires.
- **FAILURE TO MOUNT RADIAL TIRES ON APPROVED RIMS.**
- **FAILURE TO DEFLATE SINGLE OR DUAL ASSEMBLIES COMPLETELY BEFORE DEMOUNTING.**
- **TIRE SPINNING.** On slippery surfaces such as snow, mud, ice, etc., do not spin tires in excess of 35 mph (55 kph), as indicated on the speedometer.
- **EXCESSIVE WHEEL SPINNING.** This can also result in tire disintegration or axle failure.

 **WARNING** Vehicle handling, traction, ride comfort and other performance parameters may be significantly affected by a change in tire size or type. Before replacing tires, always consult and follow the vehicle owner's manual because some vehicle manufacturers prohibit changing tire size. When selecting tires that are different from the original equipment size make certain: (1) The tires have adequate load-carrying capacity based on the vehicle placard, (2) The tires have sufficient inflation pressure to carry the load and (3) There is proper clearance with no interference points between the tire and vehicle. The consumer must be aware to always drive safely and obey all traffic laws. Avoid sudden, sharp turns or aggressive lane changes. Failure to follow any of these warnings may result in loss of control of the vehicle, leading to an accident and serious injury or death.

## **TIRE CARE AND MAINTENANCE GUIDE**

The easiest way to help ensure satisfactory mileage and performance from your Goodyear and Kelly tires is to give them a simple but frequent (at least monthly) inspection for proper inflation, even treadwear and the presence of any damage.

### **DO MAINTAIN PROPER INFLATION PRESSURE IN YOUR TIRES**

Proper inflation pressure is necessary for optimum tire performance, safety and fuel economy. Check inflation pressures at least once a month and before long trips. Use an accurate tire pressure gauge. Always check pressures when the tires are cold (when the vehicle has been driven less than one mile). If you must check inflation when the tires are hot, add 4 psi (27 kPa) to the recommended cold inflation pressure. It is difficult to tell just by looking at radial tires whether they are underinflated.\* Furthermore, when operating a vehicle equipped with radial tires, it is difficult to notice when a tire has gone flat or nearly flat since the "feel" of the vehicle does not change significantly.

**\*Evidence of air loss or repeated underinflation always requires expert inspection to determine the source of leakage and tire removal to determine repairability. To avoid injury, NEVER attempt to reinflate a tire that has been run severely underinflated.**

Progressive air loss may result from punctures, cuts, curbing, impacts or partial bead unseating. Some fitment causes for air loss are (1) incomplete bead seating, (2) bead tearing caused by a machine tool due to insufficient lubrication or improper adjustment.

Leaking valve core or rubber valve components should be replaced when problems are detected and whenever tires are replaced.

**Always maintain inflation pressure at the level recommended by the vehicle manufacturer as shown on the vehicle placard, vehicle certification label or in the vehicle owner's manual.**

Underinflation is the leading cause of tire failure and may result in severe cracking, component separation or "blowout." It reduces tire load capacity, allows excessive sidewall flexing and increases rolling resistance, resulting in heat and mechanical damage. Maintaining proper inflation pressure is the single most important thing you can do to promote tire durability and maximize tread life. Overinflation increases stiffness, which may deteriorate ride and generate unwanted vibration. Overinflation also increases the chances of impact damage.

### **DON'T OVERLOAD YOUR VEHICLE**

Check your vehicle owner's manual to determine the load limits. Overloading your vehicle places stress on your tires and other critical vehicle components. Overloading a vehicle can cause poor handling or increased fuel consumption and may cause tire failure. Overloading your tires can result in severe cracking, component separation or "blowout." Never fit your vehicle with new tires that have less load capacity than shown on the vehicle tire placard and remember that optimum rim width is important for proper tire load distribution and function. The maximum load capacity stamped on the sidewalls of P-Metric & European Metric tires is reduced by 10% when used on a light truck, utility vehicle or trailer. Never fit P-Metric or European Metric tires to light trucks that specify LT-type replacement tires.

### **DON'T SPIN YOUR TIRES EXCESSIVELY**

Avoid excessive tire spinning when your vehicle is stuck in snow, ice, mud or sand. The centrifugal forces generated by a free-spinning tire/wheel assembly may cause sudden tire explosion, resulting in vehicle damage and/or serious personal injury to you or a bystander. Never exceed 35 mph/55 kph, as indicated on your speedometer. Use a gentle backward and forward rocking motion to free your vehicle for continued driving. Never stand near or behind a tire spinning at high speeds, for example, while attempting to push a vehicle that is stuck or when an on-the-car spin balance machine is in use.

### **DO CHECK YOUR TIRES FOR WEAR**

Always remove tires from service when they reach two thirty-seconds of an inch (2/32") remaining tread depth. All new tires have treadwear indicators which appear as smooth banks in the tread grooves when they wear to the two thirty-seconds of an inch (2/32") level. Many wet weather accidents result from skidding on bald or nearly bald tires. Excessively worn tires are also more susceptible to penetrations.

### **DO CHECK YOUR TIRES FOR DAMAGE**

Frequent (at least monthly) inspection of your tires for signs of damage and their general condition is important for safety. If you have any questions, have your tire Dealer inspect them. Impacts,

penetrations, cracks, knots, bulges or air loss always require tire removal and expert inspection. Never perform a temporary repair or use an inert tube as a substitute for a proper repair. Only qualified persons should repair tires.

## **PROPER TIRE REPAIR**

**NOTE:** Goodyear does not warrant any inspection or repair process. The repair is entirely the responsibility of the repairer and should be made in accordance with established U.S. Tire Manufacturers Association (USTMA) procedures.

### **Tire Pressure-Monitoring System Alert**

Refer to your vehicle Owner's Manual for more information on what to do if the tire pressure warning system activates.

## **THE CONVENIENCE (TEMPORARY) SPARE**

The Convenience (Temporary) Spare is designed, built and tested to the high engineering standards set by North America's leading car manufacturers and to Goodyear's own high standards of quality control. It is designed to take up a minimum of storage space and, at the same time, fulfill the function of a spare tire when needed. The spare is kept in its storage space, fully inflated at 60 psi. To be sure it is always ready for use, the air pressure should be checked on a regular basis.

The Convenience (Temporary) Spare can be used in combination with the original tires on your vehicle. You can expect a tire tread life of up to 3,000 miles (4,800 kilometers), depending on road conditions and your driving habits. To conserve tire tread life, return the spare to the storage area as soon as it is convenient to have the standard tire repaired or replaced.

The Convenience (Temporary) Spare weighs less than a standard tire so it's easier to handle. It also helps reduce the total car weight, which contributes to fuel economy.

The wheels used with the Convenience (Temporary) Spare are specifically designed for use with high pressure spares and should never be used with any other type tire.

## **SPECIAL TRAILER (ST) TIRES:**

Your Goodyear Special Trailer (ST) tires are specifically designed and constructed to optimize their performance on non-driven trailer axle applications. Goodyear's Special Trailer (ST) tires are used on popular vehicle fitments, including, but not limited to: Travel Trailers, Utility Trailers, Equipment Trailers, Watercraft Trailers, Car Haulers, etc.

Due to the seasonal nature and often unique loadability of these trailers, it is very important to check inflation pressures at least once a month and before trips. Use an accurate tire pressure gauge. Always check pressures when the tires are cold (when the trailer has been driven less than one mile). If you must check inflation when the tires are hot, add 4 psi (27 kPa) to the recommended cold trailer placard inflation pressure. It is difficult to tell just by looking at radial tires whether they are underinflated. Check your trailer's certification placard to determine the load limits. Overloading your trailer places stress on your tires and other critical vehicle

components. Overloading a trailer can cause poor handling or increased fuel consumption and may cause tire failure. Overloading your trailer tires can result in severe cracking, component separation or “blowout.” Never fit your trailer with new tires that have less load capacity than shown on the trailer’s tire placard and remember that optimum rim width is important for proper tire load distribution and function.

Inspection of your Special Trailer tires is an important function. Frequent (at least monthly) and before any trip inspection of your tires for signs of damage and their general condition is important for safety. If you observe or experience impact, impact damage, penetrations, cracks, bulges or air loss, your tires should be dismantled and inspected by an expert. If you have any questions, have your tire Dealer inspect them. Never perform a temporary repair or use an inner tube as a substitute for a proper repair. Only qualified persons should repair tires.

It is also important to properly store your trailer and its tires. A good resource for tire storage recommendations is the U.S. Tire Manufacturers Association website at [www.ustires.org](http://www.ustires.org).

### **DON'T ATTEMPT TO MOUNT YOUR OWN TIRES**

Serious injury or death may result from explosion of tire/rim assembly due to improper mounting procedures. Follow tire manufacturer's instructions and match tire diameter to rim diameter. Mount light truck radials on rims approved for radial service. Do not apply bead sealer. This can inhibit bead seating. Lubricate beads and tire rim (including tube or flap) contact surfaces. Lock assembly on mounting machine or place in safety cage. STAND BACK and never exceed 40 psi to seat beads. Never use a volatile substance or a rubber “donut” (also known as a bead expander or “O-Ring”) to aid bead seating. Only specially trained persons should mount tires.

### **DON'T MIX TIRES OF DIFFERENT SIZES AND TYPES ON THE SAME AXLE**

For optimum handling and control, Goodyear recommends fitment of four (4) tires of the same type and size unless otherwise specified by the vehicle manufacturer.

### **WARNING**

Before you replace your tires, always consult the vehicle owner's manual and follow the vehicle manufacturer's replacement tire recommendations. Vehicle handling may be significantly affected by a change in tire size or type. When selecting tires that are different from the Original Equipment size, see a professional installer in order to make certain that proper clearance, load-carrying capacity and inflation pressure are selected. Never exceed the maximum load capacity and inflation pressure listed on the sidewall of the tire. Always drive safely and obey all traffic laws. Avoid sudden, sharp turns or aggressive lane changes. Failure to follow this warning may result in loss of control of the vehicle, leading to an accident and serious injury or death.

When replacing tires, you must maintain the outside diameter and load-carrying capacity of the Original Equipment tire. Inflation

pressure may need to be adjusted to avoid overloading the tire. Consult the Tire & Rim Association Load and Inflation Tables, ETRTO or JATMA standards for correct load and inflation information.

## **NEVER FIT TIRES TO A VEHICLE THAT HAVE LESS LOAD CARRYING CAPACITY THAN REQUIRED BY THE ORIGINAL EQUIPMENT MANUFACTURER**

Examples: Many vehicles, such as large passenger vans, require Load Range E tires as designated by the vehicle manufacturer. Fitment of a tire, such as a Load Range D, with less carrying capacity is not allowed.

NOTE: Goodyear-manufactured and/or marketed European-Metric and P-Metric passenger tires are interchangeable as long as they have the same section width, same aspect ratio and same rim diameter.

**Caution:** Never substitute a “Standard Load” (SL) tire for an “Extra Load” (XL) or “Reinforced” tire. If the vehicle was originally equipped with “Extra Load” (XL) or “Reinforced” tires, replace those tires with similar-sized “Extra Load” (XL) or “Reinforced” tires.

## **FOLLOW THESE ADDITIONAL GUIDELINES**

When installing only two tires, fit the tires with the deepest tread depth on the rear axle. If radials and non-radials must be fitted to the same vehicle, fit radials on rear axle. Never mix radials and non-radials on the same axle. When fitting winter tires or all-season tires to performance vehicles, always fit in sets of four. It is not recommended to fit tires with different speed ratings. If tires with different speed ratings are installed on a vehicle, they should be installed with like pairs on the same axle. The speed capability of the vehicle will become limited to that of the lowest speed rated tires. Use of lift kits with some vehicle/tire combinations can cause instability.

When changing tire sizes, always consult Dealer for optimum rim width and carefully check vehicle/tire clearances.

## **RETREADED TIRES**

Goodyear does not recommend retreading passenger, fabric ply light truck or special trailer tires. Retreaded passenger, fabric ply light truck and special trailer tires are not warranted by Goodyear for any reason.

## **DO MAINTAIN VEHICLE SUSPENSION, WHEEL ALIGNMENT AND BALANCE AND ROTATE YOUR TIRES**

Lack of rotation, worn suspension parts, underinflation/overinflation, wheel imbalance and misalignment can cause vibration or irregular tire wear. Rotate your tires according to your vehicle manufacturer's recommendations or at maximum intervals of 6,000 miles/10,000 km.

FOR ADDITIONAL INFORMATION, SEE THE “BE TIRE SMART/PLAY YOUR PART” BROCHURE PUBLISHED BY U.S. TIRE MANUFACTURERS ASSOCIATION (USTMA). A COPY OF THIS BROCHURE CAN BE DOWNLOADED FROM THE USTMA WEBSITE:

<https://www.ustires.org/publications>

HOW TO READ A TIRE D.O.T. SERIAL NUMBER

D.O.T. stands for Department of Transportation and the number is on the lower sidewall of each tire to show that the tire meets or exceeds the Department of Transportation safety standards.

Understanding Tire D.O.T. Numbers

13/12 Digit # = 2000's Production / 11 Digit # = 1990's Production

1M6 MJ EH0R 0921			
1M6/M6	MJ	EH0R	0921
Manufacturer Plant Code	Government Size and Ply Code	Manufacturer Construction Code	Tire Build Date (9th week of 2021)

TIRE SERVICE LIFE

While most tires will be replaced sooner, Goodyear recommends that any tire in service (meaning inflated and mounted on a rim of your vehicle, including your spare tire regardless of whether that tire is in contact with the roadway) 6 years or more be replaced even if such tire appears serviceable and even if it has not reached the legal treadwear limit.

If you are unable to determine the date a tire was first placed in service, then you should rely on the DOT code stamped on the tire and replace any tire which was manufactured more than 6 years ago (see HOW TO READ A TIRE D.O.T. SERIAL NUMBER). Tires that should otherwise be replaced based on wear, damage or any other factor should not be kept in service regardless of the date they were first placed in service or their date of manufacture. **Also, consumers should never purchase or install used tires of any age on their vehicle as the service, maintenance and storage history of used tires is largely unknown.**

Various automobile manufacturers have published statements and instructions regarding tire service life, which include tire replacement recommendations based on chronological age. Goodyear advises that consumers refer to their owners' manuals for guidance on the vehicle manufacturer's replacement recommendations (but regardless of any such vehicle manufacturer's advice, any tire's replacement period should not exceed 6 years from the date the tire is placed in service or 6 years from the date included in the DOT code on the sidewall of the tire if you are unable to determine the date the tire was first placed in service).

**Check your vehicle's owner's manual (or your vehicle) to determine if it is equipped with run-flat (extended mobility) tires. If your vehicle is equipped with run-flat tires, the following applies:**

RUN-FLAT TECHNOLOGY EXTENDED MOBILITY TECHNOLOGY (EMT™), RUNONFLAT® (ROF) IMPORTANT SAFETY INFORMATION

OPERATIONAL MONITORING

In order for Goodyear Run-Flat (Extended Mobility Technology [EMT], RunOnFlat [ROF] tires to obtain the performance criteria

stated within this Limited Warranty, Goodyear Run-Flat tires must use specific parts, such as a low tire pressure-monitoring system authorized by the Original Equipment vehicle manufacturer.

Vehicles that are equipped Original Equipment with Goodyear Run-Flat tires must be fitted with wheels, tires and tire pressure monitoring systems as specified by your vehicle manufacturer. For proper wheel, tire and TPMS fitment, please refer to your vehicle's Owner's Manual.

## **RUN-FLAT TIRE FEATURE**

The Goodyear Run-Flat tire is a high-performance tire with a remarkable feature: It can operate for limited distances (driven 50 miles [80 km] maximum at speeds up to 50 mph [80 kph]) with very low or even no inflation pressure. This is an important benefit, especially if inflation loss occurs at a location where immediately stopping your vehicle could be hazardous.

Because these tires ride well even without air pressure, your vehicle must be equipped with a system to alert you when a tire has low or no air pressure.

## **TIRE PRESSURE-MONITORING SYSTEM ALERT**

Refer to your vehicle Owner's Manual for more information on what to do if the tire pressure warning system activates.

### **WARNING**

If the tire pressure-monitoring system signals an alert, follow these safety precautions to prevent a loss of vehicle control that could result in serious personal injury or death:

- Slow your speed. Do not exceed 50 mph (80 kph).
- Avoid hard cornering, hard braking and severe handling maneuvers.
- Avoid potholes and other road hazards.

Remember that when your tires have lost air pressure, your vehicle's handling capability is reduced, particularly during severe maneuvers.

## **TO PROLONG TIRE LIFE DURING A SYSTEM ALERT**

The Goodyear Run-Flat tires can be driven up to 50 miles (80 km) at sustained speeds of up to 50 mph (80 kph) at low or zero air pressure. However, the tire may have to be replaced if driven to these limits. To help prolong the life of a tire operating under low-inflation conditions, drive at a speed as far below 50 mph (80 kph) as possible. Also, drive the shortest distance possible before obtaining tire service. Taking these precautions will increase the chance that your tire will be repairable.

## **SERVICE AFTER A SYSTEM ALERT**

To obtain service after operating under low-inflation conditions, contact your Goodyear Run-Flat service facility. Trained service personnel will inspect your tires to determine if they are in need of repair or replacement. To locate the nearest authorized Goodyear Run-Flat service facility, call 1-800-GOODYEAR (1-800-466-3932).



## **WARNING**

### **TIRE REPAIR**

Like any other Goodyear speed-rated, high-performance tire, the Goodyear Run-Flat tire may be repaired to correct a puncture in the tread, but **PROPER MATERIALS AND PROCEDURES MUST BE USED**. Contact a Goodyear Run-Flat service facility for information on proper repairs. For the location of the nearest facility, call 1-800-GOODYEAR (1-800-466-3932).

## **WARNING**

Goodyear Run-Flat tires are designed for use only on certain original equipment wheels supplied with a properly operating low tire pressure-monitoring system. If applied to a vehicle without a properly operating low tire pressure-monitoring system, the tires may fail when operated in an underinflated condition, resulting in loss of vehicle control and possible serious injury or death. Application of these tires to a vehicle not equipped with specified operational low tire pressure-monitoring system constitutes improper and unsafe use of this product.

**FOR SERVICE ASSISTANCE OR INFORMATION, FIRST CONTACT THE NEAREST GOODYEAR or KELLY RETAILER.**

1. For assistance in locating the nearest Goodyear or Kelly Retailer, call 1-800-GOODYEAR or look in the Yellow Pages under Tire Dealers – New.
2. Go to [www.goodyear.com](http://www.goodyear.com) for the U.S. or [www.goodyear.ca](http://www.goodyear.ca) for Canada.

If additional assistance is required:

**Call the Customer Assistance Center**

**at 1-800-321-2136 for U.S. or 1-800-387-3288 for Canada**

**email: [goodyear\\_cr@goodyear.com](mailto:goodyear_cr@goodyear.com)**

**or write:**

**Customer Assistance Center**

**Dept 728**

**200 Innovation Way**

**Akron, OH 44316-0001**

SIX MONTH - 6,000 MILE / 10,000 KILOMETRE ROTATION RECORD

Rotation	Odometer Reading	Rotated By (Dealer / Store Name)	Date
1 <sup>st</sup>			
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